Step 1: Preparation and Digging
First, set stakes and stretch your line. Use spray paint to mark location of holes. Holes should be 32” deep.

<table>
<thead>
<tr>
<th>Post Size</th>
<th>Section Length</th>
<th>Fence Height</th>
<th>Center to Center</th>
<th>Auger Size</th>
</tr>
</thead>
<tbody>
<tr>
<td>5 x 5</td>
<td>6’</td>
<td>3’ &amp; 4’</td>
<td>73 1/2”</td>
<td>12” Rd.</td>
</tr>
<tr>
<td>5 x 5</td>
<td>8’</td>
<td>3’ &amp; 4’</td>
<td>98”</td>
<td>12” Rd.</td>
</tr>
</tbody>
</table>

Refer to chart for measurements.

Step 2: Aligning of Fence Post
Set corner and end post and mark center measurements on string according to the chart above. Using a 4’ level, position post close to string without touching. When post is plumb, fill hole to 2” below ground level with concrete. Then fill the rest with dirt. Be sure that bottom of the routered hole on fence post is 2” above ground.

For ease of installation, mark your level where top of post should be allowing for 2” spacing of bottom routered hole, keeping your level on the ground.

After all posts are in, sight across top of posts to ensure posts follow the contour of the land. Adjust posts accordingly and check for plumb by sighting down the side of the posts. Allow posts to set over-night before installing sections.
New England
Picket Fence Installation Instructions

Step 3: Gate Post Installation

5" Posts: Single Gate opening should be 3" wider than gate
Double Gate opening should be 4½" wider than gate

Slip aluminum post insert into PVC post before inserting rails into posts.

Note: Make sure the wide part of the Aluminum insert is facing toward the holes in post.

Step 4: Placing Section in Fence

(2 x 6 bottom rail, 2 x 4 top rail with 1½" sq. holes facing up)

Insert pickets into routered holes with crimped end snapping into bottom 2 x 6 rail.
For concave sections:
(4) #1 pickets - 2 each end
(2) #2 pickets - 3rd from end
(2) #3 pickets - 4th from end
(13) shortest pickets - fill up the middle

Note: Gate springs available.
Gate springs must be used for Pool Code

Step 5: Installation of Gate

The gate hardware can be used for a right or left hand opening.

It simply is a matter of reversing the clappers and the latches. Shown below is the proper positioning of the gate hardware latch.

Bottom of latch must be 54" from ground level for Pool Code

Note: Looks best when hinges line up with horizontal rails.

Hinges should be installed as such: the male hinge is mounted on the end post and has adjustable nuts to compensate for opening. The female hinge is mounted on the gate itself.